

Tech.Cust.Service
VS-2010 bl/Kr/fm

BMW 2002 turbo
Group: Exhaust

Munich, Sept '74
18 01 74 (918) e

Re: Joint between turbo charger and exhaust pipe

Dear Sirs,

Occasionally there are leaks at the joint between exhaust pipe and turbo charger. In case of repair, use only the front exhaust pipe - Part No. 18 11 1 245 269 - with a larger flange (78 mm/3.09" dia.) together with No. 18 11 1 245 499 sealing ring, the outer diameter of which is not treated.

The four necked-down bolts - Part No. 11 65 1 260 838 - are to be fastened at the turbine housing with $2 \div 2.5$ mkp ($14.5 \div 18.1$ ft.lb.). When working at the exhaust pipe, it is absolutely necessary to use the correct tightening torque of $3.6 \div 4$ mkp ($26.04 \div 28.9$ ft.lb.) for tightening the four M 10 nuts - Part No. 11 62 1 259 559 - together with the spacer sleeves - Part No. 18 11 1 245 455. These nuts are to be tightened after about 200 km (125 miles) and after about 1,000 km (620 miles) when cold.

Yours faithfully,
BAYERISCHE MOTOREN WERKE
Aktiengesellschaft

i.V.

Flm

Dünzl