



# SERVICE INFORMATION

Service Promotion

Advertising on equipment

München, Febr. 1970  
No. 2/70(237) en.

RE: Painting- and Drying Plant in Mechanical Assembly  
Technique (MAT)

Dear Sirs,

Painting Plants do quite a lot in the correct settling of traffic accident damages.

In order to satisfy our clients, a good and quality painting is prerequisite (e.g. metallic). For this you need a painting and drying plant where the painting cabin is absolutely free of dust and which grants a homogeneous drying.

Since repair painting brings a good profit, not only importers and big shops should decide to buy a functionable plant, but also medium size and small shops.

The painting plants offered by Messrs. Hildebrand can be constructed in 4 steps according to mechanical assembly techniques to an efficient painting plant.

These plants are especially suited for foreign countries, because, following exact assembly instructions you can mount the plant yourself. As a matter of fact, the assembly also can be done by the producer.

The first constructional stage provides a vacuum spraying cabin.

With a vacuum spraying cabin you do not obtain a completely dust-free work. Therefore you should construct stage 1 and 2 together.

The 2<sup>nd</sup> constructional stage provides a high pressure cabin in which a dust-free painting can be made. The harmful paint mists are sufficiently exhausted.

The 3<sup>rd</sup> constructional stage provides a complete, combined spraying and drying plant. Here you can paint and dry 5 - 6

- 2 -

| Kenntnis genommen — Pris connaissance — Noted — Tomado nota — Preso conoscenza |  |  |  | Ablage — Archives — File — Archivio  |  |  |  |
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| Betriebsleitung<br>Direction<br>Management<br>Dirección<br>Direzione           | Werkstatt<br>Atelier<br>Workshop<br>Taller<br>Officina | KD-Annahme<br>Réception clientèle<br>Cust. reception<br>Recepción clientela<br>Recezione clienti | Gewährl.-Sachb.<br>Inspecteur garantie<br>Warranty inspector<br>Inspector garantía<br>Ispettore garanzia | E-Teildienst<br>Service pièces détachées<br>Spare parts service<br>Servicio de recambios<br>Servizio ricambi | Betriebsleitung<br>Direction<br>Management<br>Dirección<br>Direzione | Werkstatt<br>Atelier<br>Workshop<br>Taller<br>Officina |  |

S. Pr. 2/70 (237) en.

vehicles per day by turns.

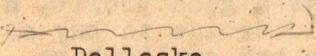
The 4<sup>th</sup> constructional stage provides a separate drying cabin. Hereby you can double the daily capacity.

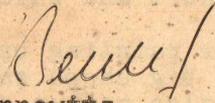
Details you can see from the enclosed leaflet. If you decide for the construction of a painting plant, please, contact via your importer our department Advising on equipment (VKI-30).

It is a pleasure for us to help you with the planning, to examine your details and to contact eventually the producer.

Very truly yours,  
BAYERISCHE MOTOREN WERKE  
Aktiengesellschaft  
ppä. i.V.

Enclosure  
1 leaflet

  
Delleske

  
Bennewitz



# SERVICE INFORMATION

Service Promotion  
VKE Ru/Zr

General Hints

München, Nov.'70  
8/70 (265) ang.

Ref.: New Service Prices/poster

Dear Sirs,

regarding the new BMW Service System - Programtests and Service in the BMW electronic center - we have informed you already in our Service Information "General Hints", No. 4/70 (259) of September 1970.

In this connection new FR and therefore altered recommended prices got valid.

We had printed the posters in several languages with FR-values. Please, recalculate your prices accordingly and have them printed-in in your local currency. Due to reasons of durability and cleanliness we put them under cellophane. The print-in of the prices is therefore only possible in screen printing or you can use adhesive letters.

For the moment we sent you one poster for each dealer. More posters can be ordered free of charge in the normal order procedure under Nos.

01 60 9 699 193  
01 61 9 699 189

German  
English (The spare parts number printed in the English edition is wrong. For orders please use the here indicated number.)

01 62 9 699 192  
01 64 9 699 192  
01 66 9 699 196

French  
Italian  
Dutch

Yours very truly,  
BAYERISCHE MOTOREN WERKE  
Aktiengesellschaft  
ppa. i.V.

Delleske

Russ

| Kenntnis genommen - Pris connaissance - Noted - Tomado nota - Preso conoscenza |  |  |  |  | Ablage - Archives - File - Archivo                                   |  |  |
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| Betriebsleitung<br>Direction<br>Management<br>Dirección<br>Direzione           | Werkstatt<br>Atelier<br>Workshop<br>Taller<br>Officina | KD-Annahme<br>Réception clientèle<br>Cust. reception<br>Recepción clientela<br>Recezione clienti | Gewährl.-Sachb.<br>Inspecteur garantie<br>Warranty inspector<br>Inspector garantía<br>Ispettore garanzia | E-Teildienst<br>Service pièces détachées<br>Spare parts service<br>Servicio de recambios<br>Servizio ricambi | Betriebsleitung<br>Direction<br>Management<br>Dirección<br>Direzione | Werkstatt<br>Atelier<br>Workshop<br>Taller<br>Officina |  |





# SERVICE INFORMATION

Customer Serv. Promotion  
VKT Sch/Eb/Go

Technical Information  
Literature

Munich, Nov. 70  
N. 4/70 (267) eng.

Ref.: Diagram Graph for BMW 2800

Dear Sirs,

Since our diagram graph of the BMW 2000 had been such a success, we decided to have a similar diagram graph for the BMW 2800 in the following details printed.

|              |   |
|--------------|---|
| measurements | 98 - 68 cm a cross                      |
| print        | five colors                             |
| material     | synthetic coated paper with metal edges |
| ordering No  | 01 90 0 599 101                         |

By use of different colors and layouts, a clear and understandable demonstration of important technical details, as well as a promoting style is being applied.

We are convinced that the new diagram graph is suitable to be used as a layout in your shop, and we recommend that you order them with your normal Parts order.

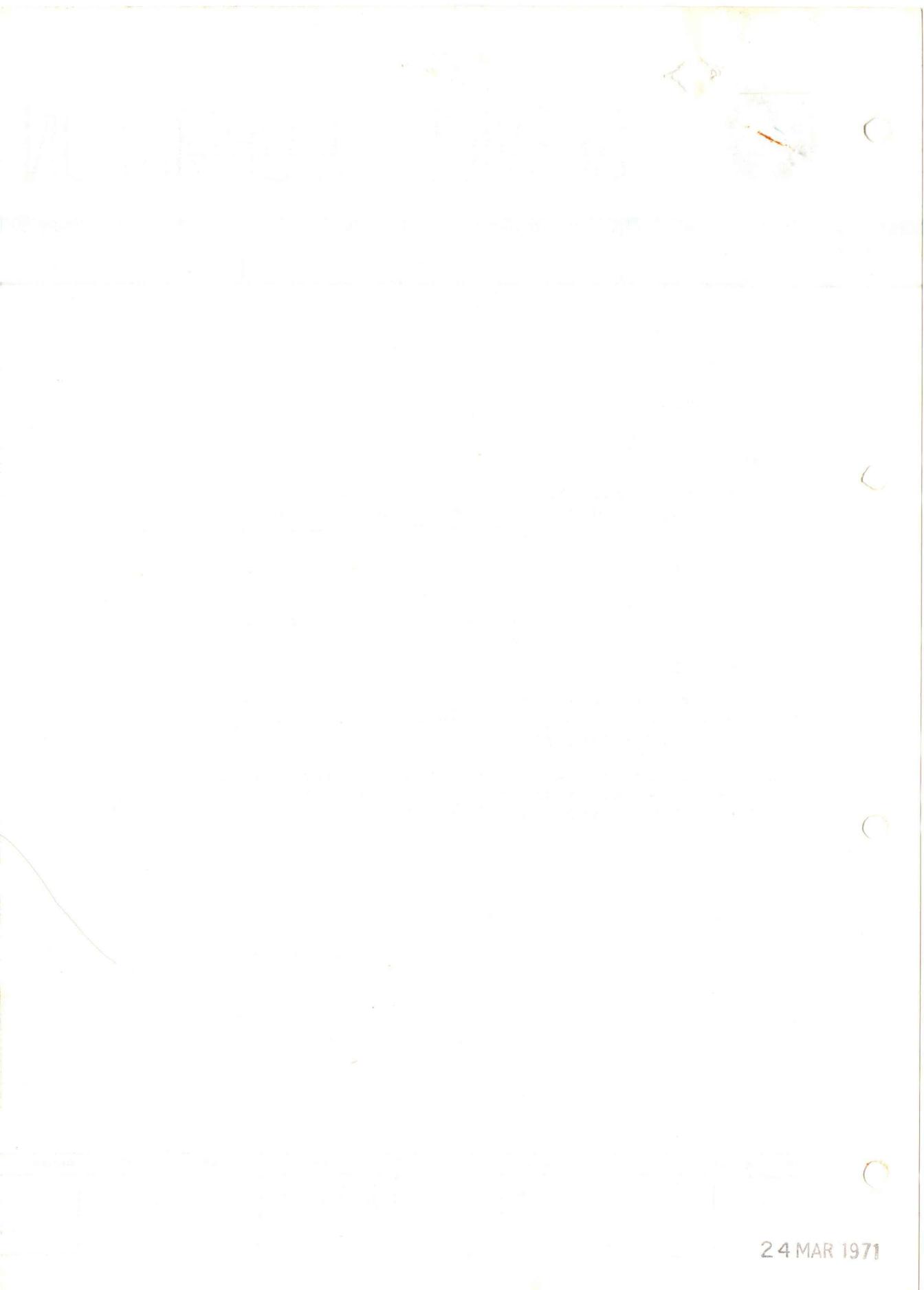
Very truly yours,

BAYERISCHE MOTOREN WERKE  
Aktiengesellschaft  
ppa. i.V.

Delleske

Bennewitz

| Kenntnis genommen - Pris connaissance - Noted - Tomado nota - Preso conoscenza |  |  |  | Ablage - Archives - File - Archivo   |  |  |  |
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24 MAR 1971



# SERVICE INFORMATION

Customer Serv. Promotion  
VKT Sch/Eb/Go

Technical Information  
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N. 4/70 (267) eng.

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# SERVICE INFORMATION

Service Promotion  
VKI-30 Kl/Zr/Go

Installation Advise

Munich, Jan. 71  
No. 1 (276) eng.

Ref.: Carburettor Synchronometer "Unitest"

Dear Sirs,

in order to grant an exact control of the synchronisation in all rpm ranges of all engine types with multi-carburettor equipment, a carburettor synchronometer "Unitest" is absolutely necessary (fig. 1).

The carburettor synchronometer "Unitest" with until now two float meters has been improved essentially and has now only one difference - float-meter, the finger of which has a semi-precious stone bearing.

At the new "Unitest" both carburettors are working on one instrument. If both carburettors are running synchron, there is no floatation difference and the finger shows zero position.

Details about the tester:

stable plastic housing, floor plate with rubber brackets, difference-float-meter with semi-precious-stone bearing, 2 connection hoses to the caps out of plastic (polypropylene) at the 4 and 6 cylinder models (with multi-carburettors).

For a correct synchronisation there are necessary the following things:

warm and well-working engine.  
correctly adjusted valve play following the factory recommendations, ignition timing, electrodes and contact distance.

- 1) disconnect air filter.
- 2) set plastic caps onto carburettor (at Zenith carburettor 34/40 INAT set closing part with rubber ring on carburettor 1, in order to guide vent air) (see fig. 2).

- 2 -

Kenntnis genommen - Pris connaissance - Noted - Tomado nota - Preso conoscenza

Abiage - Archives - File - Archivio

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S.I. 1 (276) eng.

- 2 -

- 3) **disconnect** lines between carburettors
- 4) **adjust rpm** with electrical tachometer to prescribed value
- 5) **couple connections** at a higher rpm, acc. to factory recommendation **1200 - 2200 rpm**, adjust at differences until finger is at **zero position**.

Yours very truly,

BAYERISCHE MOTOREN WERKE  
Aktiengesellschaft  
ppa. i.V.

  
Delleske

  
Bennewitz

3 MAY 1971



# SERVICE INFORMATION

Service Promotion  
VKI-30 Kl/Zr/Go

Installation Advise

Munich, Jan. 71  
No. 1 (276) eng.

- 5 AUG 1971

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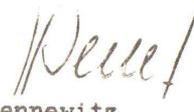
S.I. 1 (276) eng.

- 2 -

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Yours very truly,

BAYERISCHE MOTOREN WERKE  
Aktiengesellschaft  
ppa. i.V.



Delleske

Bennewitz



# SERVICE INFORMATION

Service Promotion  
VKT Sch/Zr/Go

Techn. Literature

Munich, Jan. 71  
No. 2/71 (278) e.

-5 AUG 1971

Ref.: Repair Manual BMW 1600/2002/2002 A/2002 ti German

Dear Sirs,

some time ago our BMW dealers with spare parts supply division got each a volume of the a.m. repair manual as first equipment for themselves and their sub-contractors. We will keep this book up to date by supplements, about which we will inform you in time.

Please give us your further demand under ordering No. 01 50 9 699 550 - on the known order form in the usual way.

We have nothing against that you sell repair manuals to interested BMW clients, however we are unable to send them the supplements. Supplements are only available for the BMW organisation.

Yours very truly,  
BAYERISCHE MOTOREN WERKE  
Aktiengesellschaft  
ppa. i.V.

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| Kenntnis genommen - Pris connaissance - Noted - Tomado nota - Preso conoscenza |  |  |  | Ablage - Archives - File - Archivio  |  |  |  |
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# SERVICE INFORMATION

Service Promotion  
VKI-30 Kl/Zr/Go

Installation Advice

Munich, march 71  
No. 2/71 (280) eng.

12 AUG 1971

Ref.: Special tools for BMW 4 + 6 cyl. models

Dear Sirs,

for the a.m. models we developed the following special tools



ordering No. 6064

special pliers:  
for fixing the moldings at the rain  
drain



ordering No. 6065

special wrench:  
for removal and installation of the  
oil filter cartridge (also for US cars)



ordering No. 6066

remover fork:  
for removal of vaccum hose  $\emptyset$  4 mm at  
carburetter (4 cyl.)

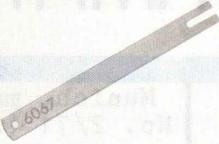
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Kenntnis genommen - Pris connaissance - Noted - Tomado nota - Preso conoscenza

Ablage - Archives - File - Archivo

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remover fork:  
for removal of fuel hose  $\emptyset$  6 mm at  
carburettor (4 cyl.)



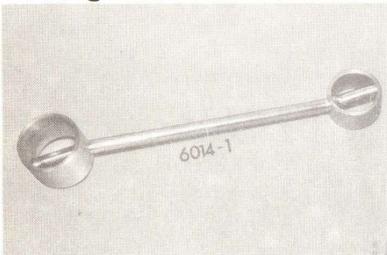
ordering No. 6067

remover fork:  
for removal of fuel hose  $\emptyset$  8 mm at  
carburettor (6 cyl.)



ordering No. 6068

remover tool:  
for removal and installation of the  
wheel bearing grease caps for 4 + 6 cyl.  
(formerly pliers No. 6014 is no longer  
produced)



ordering No. 6014-1

puller:  
for removal of flange from differential  
(completing 6050 + 7011)

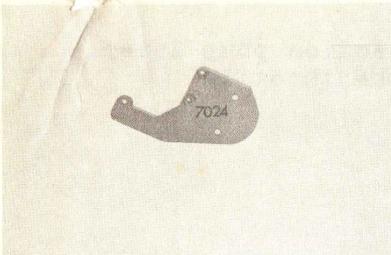


ordering No. 7011-2

spanner lever:  
for spanning and engaging of torsion rod  
springs of luggage compartment lid (6 cyl.)

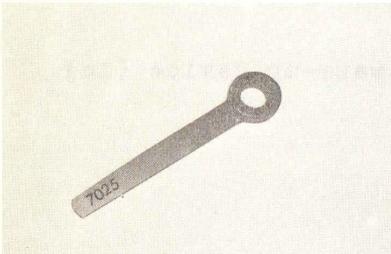


ordering No. 7022



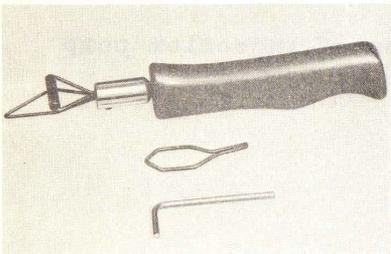
ordering No. 7024

Adapter plate:(for work stand No 6000)  
for adaption of Getrag-gear No. 662  
at mounting and dismounting



ordering No. 7025

Counter holder:  
for counter holding the vibration  
damper when fixing the nut on the  
crankshaft. Attention! Mark -OT- of  
vibration damper must stand upside  
insert holding wrench so that lever  
shows straight downside.



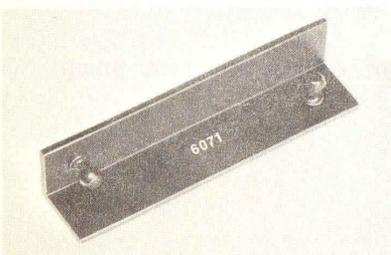
1 set of punches

1 set of punches:  
for drawing in the filler at the  
front and rear window pane



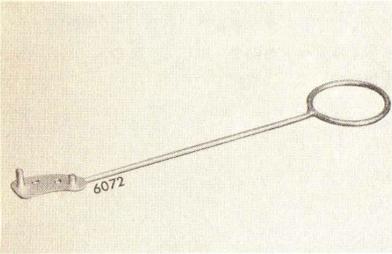
ordering No. 6070

Special tools for injection pump  
manometer:  
for checking fuel feed pressure  
(injection pump)



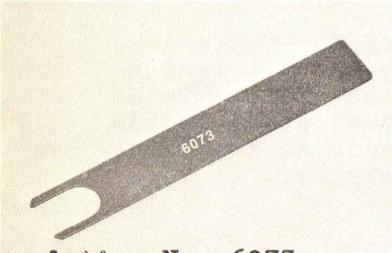
ordering No. 6071

adjustment gauge:  
for adjusting the linkages  
(injection pump)



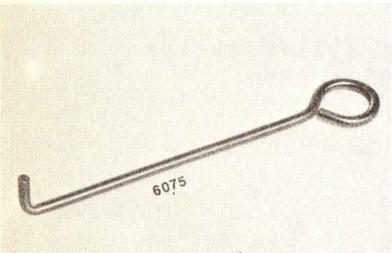
ordering No. 6072

tool:  
for fixing the injection pump lever,  
for adjusting of the throttle



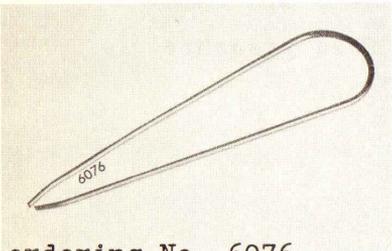
ordering No. 6073

holding tin:  
for adjustment of warm-up device (inj.  
pump)



ordering No. 6075

drawing hook:  
for synchronization of injection pump



ordering No. 6076

suction valve puller:  
for pulling out of the suction valves  
(injection pump)



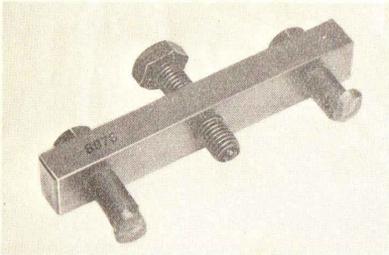
ordering No. 6077

fitting bolt:  
for synchronization of injection pump

12 AUG 1971

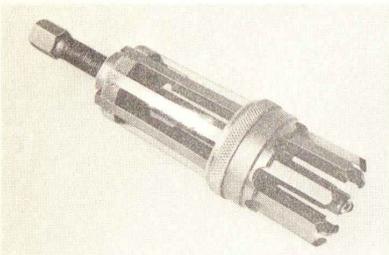
S.I.N. 2/71 (280) eng.

- 5 -



puller:  
for pulling off the injection pump  
drive wheel

ordering No. 7078



Rillex ball bearing puller:  
for extracting the grooved ball bearing  
from the transmission drive shaft with  
Borg Warner synchronization. (bearing  
with 8 balls)

ordering No. 6206-E

Please give your orders to your importer.

Yours very truly,  
BAYERISCHE MOTOREN WERKE  
Aktiengesellschaft  
ppa. i.V.

  
Delleske

  
Bennowitz





# SERVICE INFORMATION

Service Promotion  
VKI-10 He/Zr

Sales Promotion

Munich, April 71  
No. 2/71 (288)en

Ref.: Advertisement for electronic center

Dear Sirs,

We want to introduce to you an advertisement for our electronic center: see below sample stamp.

It can be fixed on all clients invoices, correspondence, advertising letters, etc. and always points out to the speciality of your shop: the BMW electronic center.

These stamps are available in sheets of 30 pcs. each, ordering No. 01 90 9 099 356 (order quantity from 1 sheet up), free of charge.

All partners who work with electronic center or programtest should profit from this free of charge advertisement.

Yours very truly,  
BAYERISCHE MOTOREN WERKE  
Aktiengesellschaft

ppa.

i.V.

  
Delleske

  
Flohr

Sample ..:

| Kenntnis genommen - Pris connaissance - Noted - Tomado nota - Preso conoscenza |  |  |  |  | Ablage - Archives - File - Archivo                                   |  |  |
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MEMORANDUM FOR THE DIRECTOR

21 JUN 1971



# SERVICE INFORMATION

Service Promotion  
VKI 50 Es/Zr

Tech. Literature

Munich, June 71  
No. 5/71 (292)en

7 OCT 1971

Ref.: Errata correction in the flat rate manual -  
BMW 1500 - 2000 CA, BMW 1800 - 2000 A, in the  
BMW flate rate manual for insurance companies

Dear Sirs,

please have your flat rate manual BMW 1500 - 2000 CA corrected  
as follows:

pg. 41-20 main pos. 41 33 011 "renewing complete face  
sheeting with front wall  
and l.f. side wall"  
BMW 2000 e/CS (col.  
13 + 14) 643 FR must read 543 FR  
BMW 2000 CA (col. 15)  
654 FR must read 554 FR

pg. 41-23 main pos. 41 34 121 "renewing rear bordering  
plate and compl. boot  
floor"  
BMW 2000 (col. 9)148 FR must read 158 FR

pg. 41 - 29 joint pos. 41 12 551 must read 41 14 551

pg. VA 41-1 joint pos. 41 12 521 "renewing compl. boot  
floor, rear"  
BMW 1602 (col. 5) 88 FR must read 48 FR  
BMW 1600 ti (col.6)  
89 FR must read 48 FR

The same joint pos. 41 12 521 "renewing compl. boot floor,  
rear" is to be altered on pgs. 41-36 in the columns for  
BMW 1600 and 1600 ti to 48 FR.

pg.VA41-9 joint pos. 41 61 501 "renewing front lid"  
, BMW 1500(col.1) 26 FR must read 11 FR  
BMW 1600(col.2) 26 FR " " 11 FR  
BMW 1800(col.3-7)29 FR " " 26 FR  
BMW 1800(col.8) 29 FR " " 26 FR

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Kenntnis genommen - Pris connaissance - Noted - Tomado nota - Preso conoscenza

Ablage - Archives - File - Archivio

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Also correct this joint pos. 41 61 501 "renewing front lid" on pgs. 41-2, 41-6, 41-11, 41-20, 41-21 and 41-25.

pg. 52-9 joint pos. 52 21 650 must read 52 21 641  
pg.VA52-7 joint pos. 52 21 650 " " 52 21 641

Correct your FR manual BMW 1800 - 2000 A (ex model 1969) as follows:

pg. 41-13 joint pos. 41 12 551 must read 41 14 551  
pg. 52-9 " " 52 21 650 " " 52 21 641  
pg. VA52-7 " " 52 21 650 " " 52 21 641

The BMW FR manual for Insurance Companies has to be corrected as follows:

pg. 3 main pos. 41 61 001 "renew front lid"  
BMW 1602 } )col. 1 37 FR must read 25 FR  
BMW 2002 }  
BMW 1600 ti (col. 2) 37 FR must read 25 FR  
BMW 1500/1600 ) must read 19 FR  
BMW 1800 until 1968 } (col.3)34FR must read 34 FR  
BMW 1800 until 1969 ) must read 37 FR

pg. 5 main pos. 41 33 011 "renewing compl. face sheeting with front wall and l.f. side wall"  
BMW 2000 C/CS 643 FR must read 543 FR  
BMW 2000 CA 654 FR " " 554 FR

pg. 26 joint pos. 41 61 501 "renewing front lid"  
BMW 1500/1600 ) must read 11 FR  
BMW 1800 until 1968 } col.3)29FR must read 26 FR  
BMW 1800 ex 1969 ) must read 29 FR  
BMW 1600 ti ) col.4) " " 11 FR  
BMW 2000 ti )

Yours very truly  
BAYERISCHE MOTOREN WERKE  
Aktiengesellschaft  
Service Division

ppa.

  
Delleske

i.V.  
  
Flohr

- 1 DEC 1971



# SERVICE INFORMATION

Service Promotion  
VS-212 K1/Zr

Installation Advice

Munich, August 1971  
No. 5/71 (296) e

Ref.: Adapters for Synchrotest Units

Dear Sirs,

by the elevated carburetors of our 6-cyl.-models it may happen that owners of the Korint-synchrotest unit can no longer use the original adapters.

In this case please order a new set (2 pcs.) of adapters at our department VS-212 (VKI-30).

As a matter of fact you also can order these adapters via Messrs. Korint, Steinbach.

Yours very truly,

BAYERISCHE MOTOREN WERKE  
Aktienresellschaft  
Service Division

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Encl.

| Kenntnis genommen - Pris connaissance - Noted - Tomado nota - Preso conoscenza |  |  |  | Ablage - Archives - File - Archivio  |  |  |  |
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# SERVICE INFORMATION

Service Promotion  
VS-212 Kl/zr

Installation Advice

Munich, Sept. 1971  
No. 6/71 (298) e.

19 JAN 1972

Ref.: Socket Wrench No. 6047 for spring leg

Gentlemen,

In case you possess already the BMW special tool socket wrench 6047 for the bolted joint of the spring leg, interior diameter 58 mm, please, regrind this by 1,3 mm to 59,3 mm Ø. So you can use this wrench also for the Fichtel and Sachs spring leg.

When you order a new wrench, this is already altered.

Yours very truly,  
BAYERISCHE MOTOREN WERKE  
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Kenntnis genommen - Pris connaissance - Noted - Tomado nota - Preso conoscenza

Ablage - Archives - File - Archivio

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# SERVICE INFORMATION

Service Promotion  
VS-212 Kl/zr

Installation Advice

Munich, Sept. 1971  
No. 7/11 (299) e.

- 8 APR 1972

Ref.: Mounting device No. 7026  
for differential gear 4 and 6 cyl.

Gentlemen,

When changing the radial seal ring at the differential gear at installed condition, only press-on the drive flange with the mounting device No. 7026. If you would use a hammer, it is possible that the tapered roller bearing of the drive pinion ~~wears~~ to the spur bevel gear and thus causes severe damages to the differential gear (see overleaf picture).

Please, give your orders directly to Messrs. Hans Schubert, 8070 Ingolstadt, Unterer Grasweg 88 or to our department VS-212.

Yours very truly,

**BAYERISCHE MOTOREN WERKE**  
Aktiengesellschaft  
Service Division

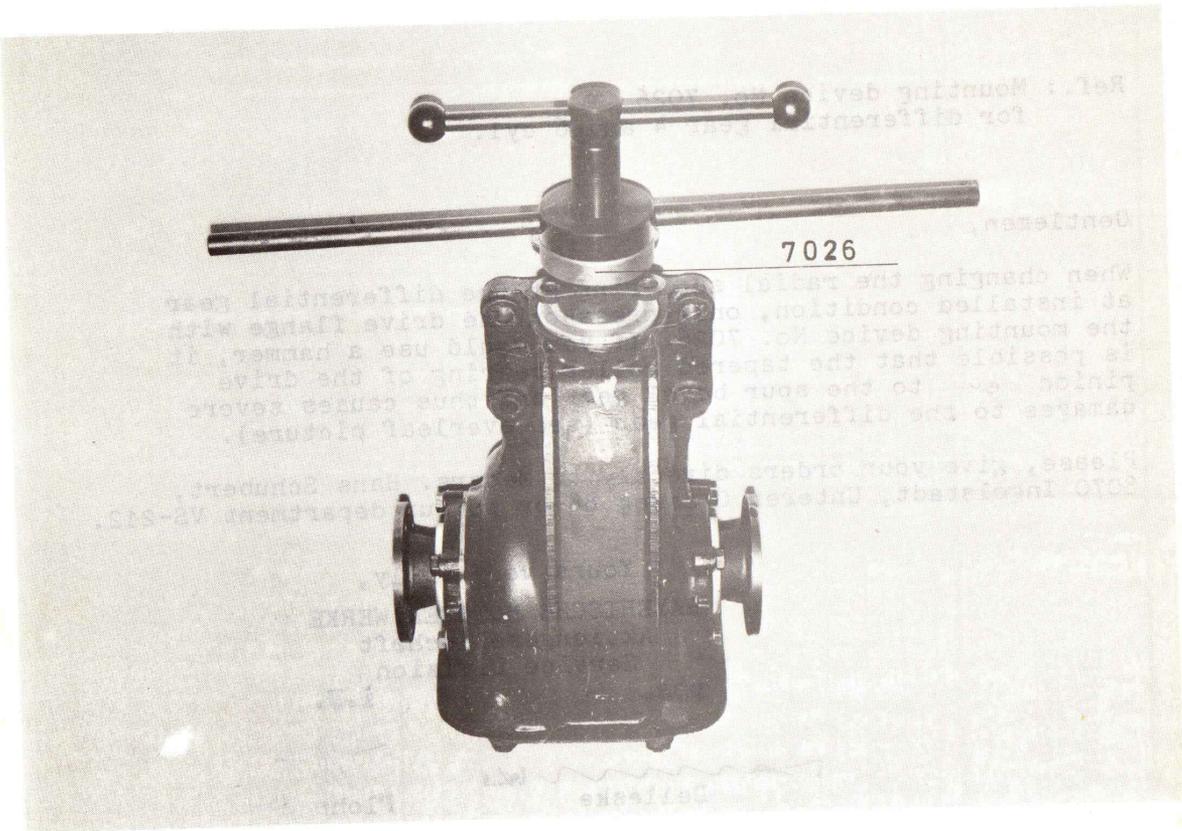
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# SERVICE INFORMATION

Service Promotion  
VS-212 kl/zr

Installation Advice

Munich, Sept. 71  
No. 8/71 (300) e.

- 8 APR 1972

Ref.: Rocker arm spanner for "tii"

Gentlemen,

For the models "tii" you need a new rocker arm spanner frame No. 6025/2 (see overleaf picture) for disconnecting the camshaft and rocker arm shafts. For this spanner you can use the lower part of the already existing spanners No. 6025-1.

In no case use for "tii" engine to press down the valves, the spanner frame from rocker arm spanner No. 6025/1 or 7003, as this bends the valve shafts (larger diameter of valve heads at tii).

If you have already in your workshop the rocker arm spanner No. 6025/1, please only order the above mentioned rocker arm frame No. 6025/2.

Please send your order directly to Messrs. Hans Schubert, 8070 Ingolstadt, Unterer Grasweg 88 or to our department VS-212.

Yours very truly,

BAYERISCHE MOTOREN WERKE  
Aktiengesellschaft  
Service Department  
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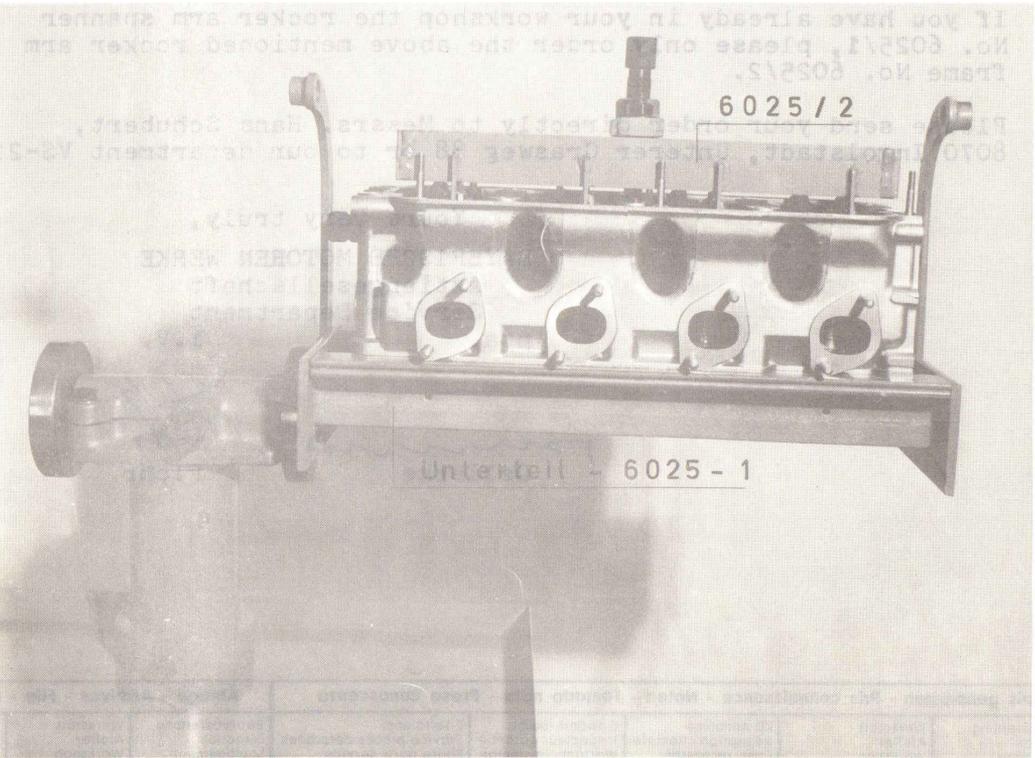
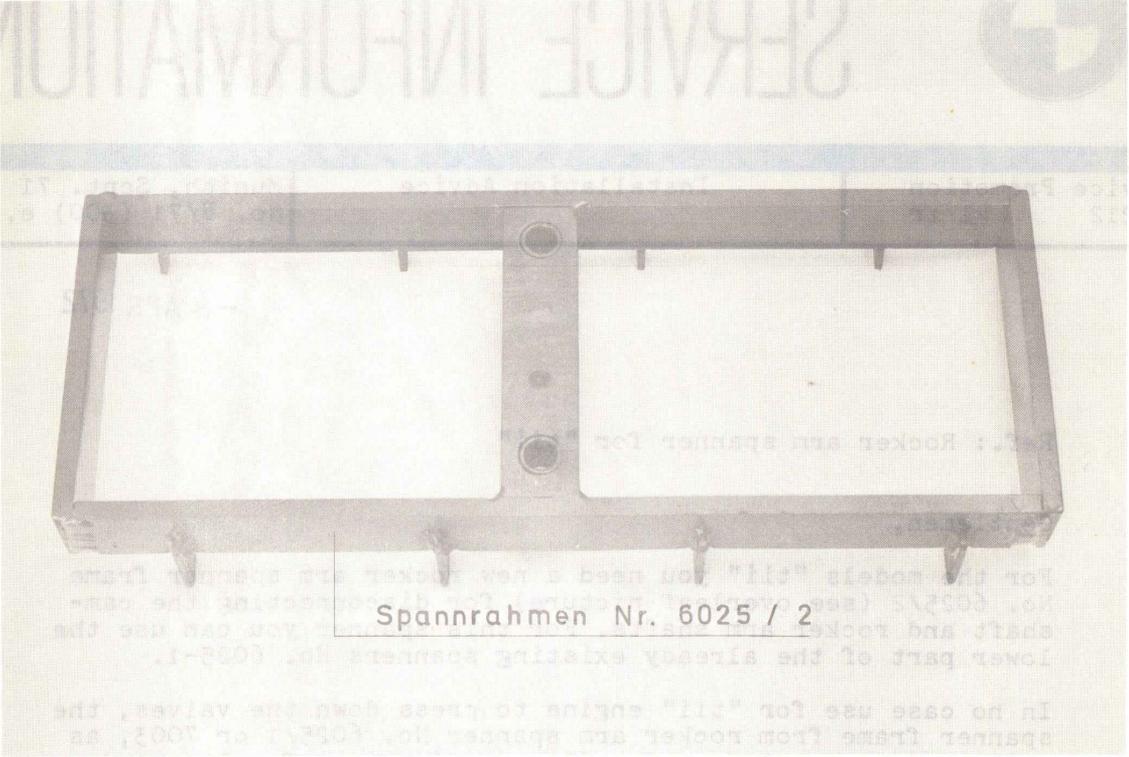
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# SERVICE INFORMATION

Service Promotion  
VS-212 Kl/zr

Installation Advice

Munich, Sept. 1971  
No. 11/71 (304) e.

19 JAN 1972

Ref.: Special tools for service and repair  
of the Behr air condition

Gentlemen,

The special tools for service and repair of the Behr air  
condition regarding extent and order numbers have been al-  
tered as follows:

(S.I. No. 10/70 (256) of Sept. 70 is no longer valid).

|   | <u>order No.</u> |
|---|------------------|
| 1) 1 service device FSV 101 (vacuum pump with filling cylinder, manometers, fixations)  | 808 - 1111       |
| 2) 1 wooden case for this   | 837 - 1119       |
| 3) 2 filling tubes H, 1800 mm long with 2 quick-connectors 7/16", UNF, 90° angle No. 82 | 823 - 2406       |
| 4) 1 filling tube H, 900 mm long  | 823 - 2405       |
| 5) 20 rubber sealings for filling tube  | 620 - 2461       |
| 6) 1 line connection 7/16", for Frigen  | 601 - 2184       |
| 7) 10 fibre sealings for this   | 834 - 2010       |
| 8) 1 ratchet spanner "Liliput"  | 801 - 0000       |

- 2 -

| Kenntnis genommen - Pris connaissance - Noted - Tomado nota - Preso conoscenza |  |  |  | Ablage - Archives - File - Archivio  |  |  |  |
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- 2 -

|   | <u>order No.</u> |
|---|------------------|
| 9) 1 MATADOR longation 1/4",<br>55 mm long                      | 2065             |
| 10) 1 MATADOR longation 1/4",<br>150 mm long                    | 2067             |
| 11) 1 puller for electromagnetic clutch                         | SK 9603          |
| 12) 1 electronic leak detector RILO<br>with lowered sensitivity | 847 - 3410       |
| 13) 1 case for this   | 837 - 3411       |

Please send your orders directly to

CHRISTOF FISCHER VDI  
Kühlanlagenzubehör

7 Stuttgart 50

Reichenhaller Str. 55 - 59  
P.O. Box 500 429  
Telex 7 254 489  
Tel. (0711) 561457/58

or to our department VS-221.

The coolant Frigen 12 can be supplied in steel bottles of various size. You should buy 2 bottles, so that always one filled bottle is ready for work, whereas the second bottle can be sent for refilling.

There are the following steel bottle sizes:

|                        |              |                         |
|------------------------|--------------|-------------------------|
| 7,41 l, filling weight | 8 kg R 12    | ordering No. 833 - 2007 |
| 12,35 l, " "           | 14 kg R 12 " | " " 833 - 2012          |
| 27,2 l, " "            | 30 kg R 12 " | " " 833 - 2027          |

and also larger bottles up to 80 kg filling weight.

For smaller refillings ( ) s you get Frigen in no return flasks:

|                           |                         |
|---------------------------|-------------------------|
| Frigen Baby, 430 g R 12   | ordering No. 729 - 6100 |
| in lots of 12 flasks, c r |                         |
| valve for Frigen Baby     | ordering No. 730 - 6101 |

19 JAN 1972

S.I. 11/71 (304) e.

- 3 -

Supplier for bottles and Frigen:

CHRISTOF FISCHER VDI  
Kühlanlagenzubehör  
7 Stuttgart - Bad Cannstatt  
Reichenhaller Str. 55 - 59  
Tel. (0711) 56 14 57/58

Yours very truly,

BAYERISCHE MOTOREN WERKE  
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